Centurion 99 Sporter
And
Centurion 2000 Sporter
Cal. .308 Win.
Instruction Manual

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Introduction

The Centurion 99 Sporter Rifle is built using genuine G3 parts and a U.S. manufactured made receiver with a scope rail forged right in! The Centurion 2000 Sporter Rifle is built using genuine G3 parts and a U.S. manufactured stamped steel receiver. Both models have key U.S. manufactured parts installed and conform to B.A.T.F. requirements. They are semi-automatic only. Note: Magazines using U.S. manufactured floorplates and followers must be used to comply with B.A.T.F. regulations.

Centurion 99 / Centurion 2000 Sporter Operation

Loading Magazine

The magazine is loaded by inserting the cartridge in the magazine lip and pressing it under the lip with the thumb.

To unload the magazine, the cartridge points should point to the front. Press down on the second cartridge and the top cartridge will eject. Repeat this process until the magazine is completely unloaded.

Inserting and removing magazine

Always put the Sporter safety lever in “S” (Safe Mode). Insert the magazine into the magazine well from below until the magazine catch engages. Remove the magazine by pressing the magazine release button.

Safety selector

The left side of the grip assembly has a “S” (Safe) and “F” (Fire) safety lever. The safety position can also been seen on the right side of the grip assembly.

Always keep your Sporter in the Safe mode by setting the safety lever to “S”. The trigger can not be pulled while in the “S” mode. Never point your Sporter at anyone even in the “S” mode.

To fire your Sporter, move the safety lever to the “F” position and squeeze the trigger. Always be sure of your target and the area beyond it.

Loading

Always put your Sporter in the “S” (Safe Mode) position. Pull the cocking bolt rearward and up, this engages it in the recess of the cocking lever housing. Insert the loaded magazine and allow the cocking lever to slide forward. The rifle is now loaded.

Cleaning

Always put your Centurion 99 Sporter in the “S” (Safe Mode).
Remove the magazine and unload the chamber. Pull the cocking lever backwards and verify that the chamber is empty and release the cocking lever. Remove the butt stock which is held by a spring tension and back plate. Remove the grip assembly and retract the bolt assembly and remove it from the receiver. Remove the handguard. Clean the bore with a brush followed by patches and a commercial gun cleaner.

To strip the bolt assembly remove the bolt head from the bolt assembly by turning it 90 degrees to the right and turn the locking piece until lug can be removed from the bolt head carrier. Clean parts using a cloth saturated with a commercial gun cleaner and relubricate lightly.

To reassemble the bolt reverse the above procedure and push bolt head with the slanted surface under the tip of the locking lever. Be sure that both locking rollers are in place in the bolt head when reassembling.

To strip the grip assembly with the trigger mechanism, set the safety point vertically up, then pull the lever out and remove the grip assembly.

Reassembly

Reattach the handguard and insert the assembled bolt with the recoil spring into the receiver. Be sure that both locking rollers are in place in the bolt head when reassembling.

Attach the grip assembly and set the safety lever to “S”. Slide the butt stock onto the receiver and insert locking pins. It is always recommended to have your firearm periodically inspected by a qualified gunsmith.

On these firearms, head space is determined by measuring the gap between the bolt head and bolt head carrier. This measurement should be between .005” and .019”. If it is not, your firearm should be checked by a qualified gunsmith.

Once the weapon has been assembled, wipe the blued surfaces with a commercial rust preventative.

Elevation and Windage adjustment

Turn the rear sight cylinder to desired direction. To lower elevation, turn clockwise and to raise elevation turn counterclockwise. Each 1/4 turn moves the elevation 1.29”. The catch bolts will then re-engage in the splines. Don’t forget to set the rear sight cylinder at the desired setting.

To adjust the windage point of impact, loosen the clamp screw on top of sight base. Turn adjusting screw counter-clockwise to adjust to the left or turn clockwise to adjust to the right and retighten screw.

SAFETY FIRST

Firearms can be dangerous and can cause serious injury or death. Proper and safe firearms handling is the responsibility of anyone who touches or uses a firearm. Safety has to be the primary consideration of anyone using a firearm.

When purchasing a firearm, you assume responsibility for its safe use, storage, and transportation. Particularly, it is critical that firearms be kept from unauthorized use, and this includes children. Your responsibility also includes, but is not limited to, the need to protect yourself and others from injury resulting from the misuse or abuse of a firearm.

Treat firearms as though they are loaded.
Always be aware of where the muzzle is pointed.
Carry your firearm in a way that will preclude accidental injury to yourself or others in the event you should stumble, fall, or drop the firearm.
Before shooting, make certain the barrel has no obstructions.
Do not allow a firearm or ammunition to be left unattended. Secure both the firearm and ammunition from access by unauthorized people, including children.
When shooting, always be certain that the area beyond the target, including the backstop, is clear and safe. Also make certain that shots fired present no safety hazards for yourself, or others.

Always use both ear and eye protection when shooting.

Always use factory loaded ammunition designed for and intended to be used in the firearm you are shooting. It must be the proper caliber and type for your firearm.

Always understand the proper operation of your firearm, and never allow the firearm to be used by anyone who does not understand how to use the firearm properly and safely.

Never pass a firearm to another person unless the action is open and the firearm is in an unloaded and safe condition.

Never put your finger into the trigger guard until you are ready to shoot.

When not using the firearm, ensure that it is unloaded.

SAFETY WARNING: Discharging firearms in poorly ventilated areas, cleaning firearms or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

Store your firearm unloaded and in an area which is secure from unauthorized access. Furthermore, store ammunition separately, and in an area secure from unauthorized access.

Centurion 99 / Centurion 2000 Sporter Technical Specifications:

Caliber: .308 Win.
Rear sight: Apeture - adj. for elevation
Front sight: Hooded post
Barrel length: 19 1/4"
Overall length: 40 1/2"
Weight: 9.56 lbs. without magazine

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Century International Arms, Inc.
P.O. Box 714
St. Albans, Vermont 05478
Tel: 1-800-527-1252
WWW.CENTURYARMS.COM